

# MONOLITHOS

# COMPANY PROFILE

Athens, November 2017

# **MONOLITHOS**

## **MONOLITHOS AT A GLANCE**

**LOCATIONS:** HEAD OFFICE: Vrilissou 83, 11476 Athens  
PRODUCTION: Anonymou 5, 10442 Athens  
DISTRIBUTION CENTER NORTH GREECE: Thessaloniki

**LICENSING:** PRODUCTION OF EMISSION CONTROL DEVICES (CATS, DPFS)  
COLLECTION, TRANSFER, TEMPORARY STORAGE  
PRE-PROCESSING AND ASSAYING OF SPENT CATALYSTS

### **CLIENT PORTFOLIO**

**1025** Greek Professional  
Automotive Workshops  
Clients for aftermarket  
products

**1335** Greek Suppliers of spent  
automotive catalysts for  
recycling

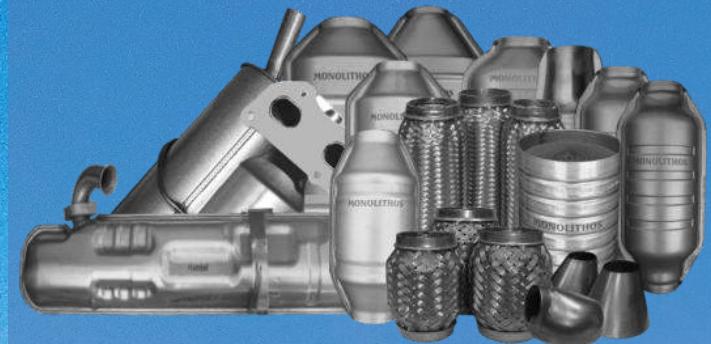
### **ECONOMICAL FIGURES**

All domestic and foreign  
suppliers are being paid in  
advance (*zero open accounts  
to suppliers*)

**Zero Bank Loans**

**Exports to Europe: 35.7 % of Total Revenue**

## COMMERCIAL ACTIVITIES



**Automotive  
Catalytic Converters  
& Diesel  
Particulate Filters (DPFs)  
Manufacturing**

## MONOLITHOS



**Recycling &  
Assaying of  
Platinum  
Group Metals**

# COMMERCIAL ACTIVITIES

# MONOLITHOS



**Diesel Particulate Filters  
(DPFs)  
& Selective Catalytic  
Reduction Systems  
(SCRs)  
Regeneration**

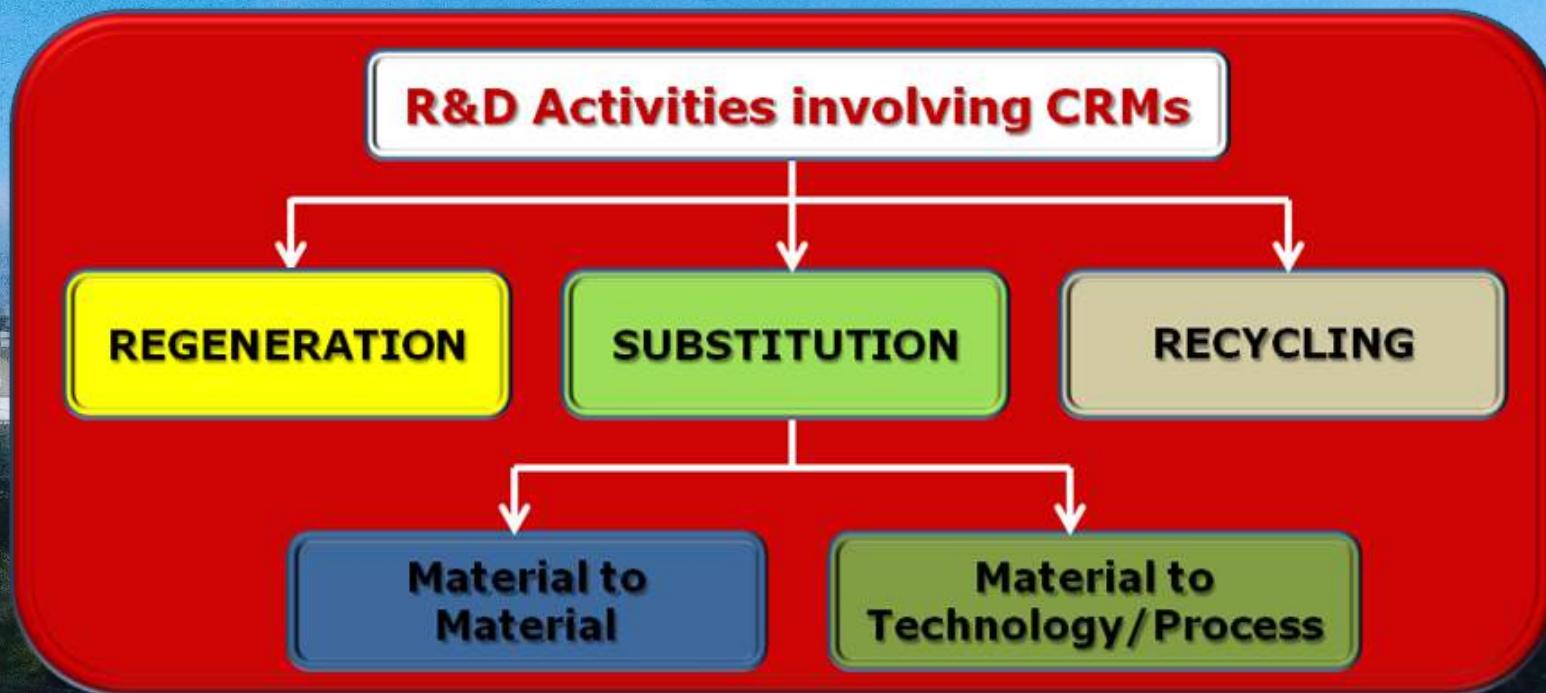


**Marine &  
Stationary  
Catalytic  
Applications**



**Heavy  
Duty  
Applications**

**MONOLITHOS'** products incorporate two families of critical raw materials (CRMs), namely noble metals (*Platinum, Palladium, Rhodium, Gold, etc.*) and rare earths (*Lanthanum, Cerium, etc.*)

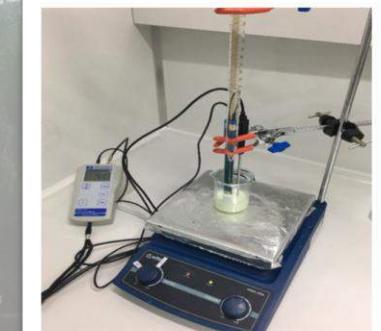


# LABORATORY CAPABILITIES

# MONOLITHOS



- **Milling facility** (*3 ball mills: 250kg/h, 25kg/h, analytical mill*)
- **4 leaching reactors** (*1lt, 2lt, 3lt, 5lt working up to 250°C and under vacuum*) for recovery of precious metals, rare earths and critical raw materials and elements from catalysts (*Co, W, V*)
- **Development of Polymetallic** (*Cu, Pt, Pd, Rh*) nano-catalytic washcoats in pilot scale (*1-100kg*)
- **Coating** (*with wet impregnation*) of nano-catalytic washcoats on ceramic honeycombs
- **Synthetic Gas Bench** for catalyst efficiency screening and ageing
- **X-Ray Fluorescence** (*XRF*) calibrated for auto-catalysts assaying (*content determination of noble metals*)



## Platirus

PLATIRUS:  
PLATINUM  
GROUP METALS  
RECOVERY  
USING  
SECONDARY  
RAW MATERIALS

*The project is being funded under SC5-13 call of Horizon 2020.*

<http://www.platirus.eu/>

## PROMETHEUS

PROMETHEUS:  
PLATINUM  
GROUP METALS  
SAVING BY  
MONOLITHOS  
EFFICIENT &  
DISRUPTIVE  
CATALYST  
INNOVATION

*The project is being funded under SME Instrument (Phase II) call of Horizon 2020.*

## CO2MPRISE

CO2MPRISE:  
CARBON  
DIOXIDE  
ABSORBING  
MATERIALS  
PROJECT RISE

*The project is being funded under H2020-MSCA-RISE-2016 call of Horizon 2020.*

## BREAK-IT

BREAK-  
IT: BRINGING  
RESEARCH  
KNOWLEDGE TO  
EXPLOITATION:  
A T-SHAPE  
ITINERARY  
APPROACH

*The project is being funded under EIT RAW MATERIALS – KAVA CALL 4*

### PROMETHEUS-I

PROMETHEUS:  
PLATINUM GROUP  
METALS SAVING BY  
MONOLITHOS  
EFFICIENT &  
DISRUPTIVE  
CATALYST  
INNOVATION

*The project was funded under SME Instrument (Phase I) call of Horizon 2020.*



NEXTGENCAT:  
DEVELOPMENT OF  
NEXT GENERATION  
COST EFFICIENT  
AUTOMOTIVE  
CATALYSTS

*The project was funded under FP7-NMP-2011-Small-5.*

<http://www.nextgencat.eu/>

# COST NETWORKING ACTIONS (H2020) **MONOLITHOS**



SOLUTIONS FOR  
CRITICAL RAW  
MATERIALS UNDER  
EXTREME CONDITIONS  
*(CRM-EXTREME)*

***The Network is being  
funded under EU  
COST Action A15102.***

<http://www.crm-extreme.eu/>



INTERDISCIPLINARITY  
IN RESEARCH  
PROGRAMMING AND  
FUNDING CYCLES  
*(INTREPID)*

***The Network is being  
funded under the EU  
COST Action Initiative  
TD 1408.***

<http://www.intrepid-cost.eu/>



NETWORK ON  
TECHNOLOGY-CRITICAL  
ELEMENTS - FROM  
ENVIRONMENTAL  
PROCESSES TO HUMAN  
HEALTH THREATS

***The Network is being  
funded under the EU  
COST Action Initiative  
TD 1407.***

<http://www.costnotice.net/>

## R & I COLLABORATORS

# MONOLITHOS



Johnson Matthey



KU LEUVEN



FORD OTOSAN



CENTRO  
RICERCHE  
FIAT

ZINZ BOLIDEN



UNIVERSITÀ  
POLITECNICA  
DELLE MARCHE



Env-Aqua Solutions



TECHNISCHE  
UNIVERSITÄT  
WIEN  
Vienna University of Technology

# DISSEMINATION

# MONOLITHOS

## PUBLICATIONS

- I. Yakoumis et al., 2016, "Tubular C/Cu decorated  $\gamma$ -alumina membranes for NO abatement", Journal of Membrane Science, doi:10.1016/j.memsci.2016.05.047
- G. Koliopoulos et al., 2014, "Behaviour of platinum group metals during their pyrometallurgical recovery from spent automotive catalysts", OALib Journal, doi: 10.4236



## INVITED LECTURES

- Lisbon Training Scholl (6-7/2/2017), Lecture title: "Financing innovative SMEs in the area of critical raw materials".
- 2016 EMRS (European Materials Research Society) Spring Meeting, Lecture title: "Substitution and Recycling of Critical Raw Materials from Catalytic Emission Control Devices in the Automotive Sector".
- 21st International Workshop of TACEC Programme, 2014, Lecture title: "How to treat catalyst to recover precious metals and rare earths".
- University of Padova, 2014, Lecture title: "Critical Materials and Automotive Catalytic Converters: From substitution to recycling".

## KEY-NOTE CONFERENCE PRESENTATIONS

- 2<sup>nd</sup> International Conference and Expo on Separation Techniques (26-28/9/2016, Valencia, Spain), "Towards Hollow Fibers Automotive Catalytic Converters: Effect of Carbon on the NO Abatement efficiency of Cu decorated C/Al<sub>2</sub>O<sub>3</sub> Porous Hollow Fibers".
- Conference "International Days in Critical Raw Materials", Burgos (Spain, 25-26/6/2015), "Catalytic mono-channeled monoliths to substitute PGMs by Cu nanoparticles for Automotive Applications".

